

# P H I L I P

## Side Dash Resin

### Supplier:

BJB Enterprises, Tustin, CA – (714) 734-8450 <https://bjbenterprises.com>

### Material:

WC-595-A/B Quart Kit A is Resin B is Hardener Polyurethane Elastomer  
#6834 White Pigment 4oz 6800 Series Liquid Pigment

### Mixing:

Ratio 100 Parts “A” to 93 Parts “B” (For 15 minute setup time. Use less Part “B” for longer setup time) and 4% White Pigment (4% of the Resin Volume).

Use an 8 dram (1 oz) plastic cup (the medical kind with measurement lines). Stir mixture well trying not to incorporate air bubbles. These are the amounts to make the smallest batch which will do 25 necks:

1. Add 4 drams (.50 oz) Resin (To the 4 dram line)
2. Add 3.72 drams (.465 oz) Hardener (To the 7.72 dram line)
3. Add 0.16 drams (1/8 teaspoon) White Pigment (Level will be at 7.88 drams)

### Installation:

Use a syringe with 15 gauge blunt tip needle to install the resin in the side dash slots. To fill syringe, suck the mixture up from the bottom of the cup to prevent letting in any air:

1. Begin with 1 drop in each slot and allow mixture to flow into the corners.
2. Fill slots to overflow. Using a pin, break or move out any air bubbles.
3. Allow to dry 24 hours in warm room.

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